Environmental Protection Agency

Pt. 63, Subpt. EEEE, Table 6

For	You must conduct	According to	Using	To determine	According to the following requirements
	b. A design evaluation (for nonflare control devices) to determine the organic HAP (or, upon approval, TOC) control efficiency of each nonflare control device, or the exhaust concentration of each combustion control device.	§ 63.985(b)(1)(i)			During a design evaluation, you must establish the operating parameter limits within which total organic HAP, (or, upon approval, TOC) emissions are reduced by at least 95 weight-percent for storage tanks or 98 weight-percent for transfer racks, or, as an option for nonflare combustion devices, to 20 ppmv exhaust concentration.
2. Each transport vehicle that you own that is equipped with vapor collection equipment and is loaded with organic liquids at a transfer rack that is subject to control based on the criteria specified in table 2 to this subpart, items 7 through 10, at an existing, reconstructed, or new affected source.	A performance test to determine the vapor tightness of the tank and then repair as needed until it passes the test.		EPA Method 27 in appendix A of 40 CFR part 60.	Vapor tightness	The pressure change in the tank must be no more than 250 pascals (1 inch of water) in 5 minutes after it is pressurized to 4,500 pascals (18 inches of water).

[71 FR 42916, July 28, 2006, as amended at 73 FR 21831, Apr. 23, 2008]

TABLE 6 TO SUBPART EEEE OF PART 63—INITIAL COMPLIANCE WITH EMISSION LIMITS

As stated in $\S63.2370(a)$ and 63.2382(b), you must show initial compliance with the emission limits for existing, reconstructed, or new affected sources as follows:

For each	For the following emission limit	You have demonstrated initial compliance if
Storage tank at an existing, reconstructed, or new affected source meeting any set of tank capacity and liquid organic HAP vapor pressure criteria specified in Table 2 to this subpart, items 1 through 6.	Reduce total organic HAP (or, upon approval, TOC) emissions by at least 95 weight-percent, or as an option for nonflare combustion devices to an exhaust concentration of ≤20 ppmv.	Total organic HAP (or, upon approval, TOC) emissions, based on the results of the performance testing or design evaluation specified in Table 5 to this subpart, item 1.a or 1.b, respectively, are reduced by at least 95 weight-percent or as an option for nonflare combustion devices to an exhaust concentration ≤20 ppmv.

Pt. 63, Subpt. EEEE, Table 7

For each	For the following emission limit	You have demonstrated initial compliance if
 Transfer rack that is subject to control based on the criteria specified in table 2 to this subpart, items 7 through 10, at an existing, reconstructed, or new af- fected source. 	Reduce total organic HAP (or, upon approval, TOC) emissions from the loading of organic liquids by at least 98 weight-percent, or as an option for nonflare combustion devices to an exhaust concentration of ≤20 ppmv.	Total organic HAP (or, upon approval, TOC) emissions from the loading of organic liquids, based on the results of the performance testing or design evaluation specified in table 5 to this subpart, item 1.a or 1.b, respectively, are reduced by at least 98 weight-percent or as an option for nonflare combustion devices to an exhaust concentration of ≤20 ppmv.

 $[71~{\rm FR}~42918,~{\rm July}~28,~2006,~{\rm as~amended}~{\rm at}~73~{\rm FR}~21832,~{\rm Apr.}~23,~2008]$

Table 7 to Subpart EEEE of Part 63—Initial Compliance With Work Practice Standards

For each	If you	You have demonstrated initial compliance if
Storage tank at an existing affected source meeting either set of tank capacity and liquid organic HAP vapor pressure criteria specified in Table 2 to this subpart, items 1 or 2.	Install a floating roof or equivalent control that meets the requirements in Table 4 to this subpart, item 1.a.	i. After emptying and degassing, you visually inspect each internal floating roof before the refilling of the storage tank and perform seal gap inspections of the primary and secondary rim seals of each external floating roof within 90 days after the refilling of the storage tank.
	b. Route emissions to a fuel gas system or back to a process.	i. You meet the requirements in §63.984(b) and submit the statement of connection required by §63.984(c). i. You meet the requirements in
	 c. Install and, during the filling of the storage tank with organic liquids, oper- ate a vapor balancing system. 	i. You meet the requirements in § 63.2346(a)(4).
 Storage tank at a reconstructed or new affected source meeting any set of tank capacity and liquid organic HAP vapor pressure criteria specified in Table 2 to this subpart, items 3 through 5. 	Install a floating roof or equivalent control that meets the requirements in Table 4 to this subpart, item 1.a.	i. You visually inspect each internal float- ing roof before the initial filling of the storage tank, and perform seal gap in- spections of the primary and sec- ondary rim seals of each external floating roof within 90 days after the initial filling of the storage tank.
	b. Route emissions to a fuel gas system or back to a process.	i. See item 1.b.i of this table.
	 c. Install and, during the filling of the storage tank with organic liquids, oper- ate a vapor balancing system. 	i. See item 1.c.i of this table.
 Transfer rack that is subject to control based on the criteria specified in table 2 to this subpart, items 7 through 10, at an existing, reconstructed, or new af- fected source. 	Load organic liquids only into transport vehicles having current vapor tightness certification as described in table 4 to this subpart, item 5 and item 6.	 You comply with the provisions speci- fied in table 4 to this subpart, item 5 or item 6, as applicable.
	b. Install and, during the loading of or- ganic liquids, operate a vapor bal- ancing system.	i. You design and operate the vapor bal- ancing system to route organic HAP vapors displaced from loading of or- ganic liquids into transport vehicles to the storage tank from which the liquid being loaded originated or to another storage tank connected to a common header.
		ii. You design and operate the vapor bal- ancing system to route organic HAP vapors displaced from loading of or- ganic liquids into containers directly (e.g., no intervening tank or contain- ment area such as a room) to the storage tank from which the liquid being loaded originated or to another storage tank connected to a common header.
	c. Route emissions to a fuel gas system or back to a process.	i. See item 1.b.i of this table.